Rev. 1-10-03 Effective March 1998

DECLARATION AND POWER OF ATTORNEY FOR U.S. PATENT APPLICATION

(X) Original () Supplemental () Substitute () PCT () DESIGN

As a below named inventor, I hereby declare that: my residence, post office address and citizenship are as stated below next to my name; that I verily believe that I am the original, first and sole inventor (if only one name is listed below) or an original, first and

joint inventor (if plural inventors are invention entitled:	e named below) of the subject r	natter which is c	laimed and for which	a patent is sought on
Title: A METHOD OF FABRICATION	ING A STEEL FORGING, AND	A FORGING OF	STAINED THEREBY	-
of which is described and claimed in: () the attached specification, or (X) the specification in application S or () the specification in International A	pplication No., filed, and as am	ended on _(if app	licable).	-
I hereby state that I have reviewed an any amendment(s) referred to above.		oove-identified sp	ecification, including t	he claims, as amended
l acknowledge my duty to disclose to defined in Title 37, Code of Federal I		ce all information	n known to me to be m	aterial to patentability
I hereby claim priority benefits under for patent or inventor's certificate list a filing date before that of the application	ted below and have also identified	d below any appli		
COUNTRY	APPLICATION NO. DATE OF		ATE OF FILING	PRIORITY CLAIMED
France	02 15225	D	December 3, 2002	
I hereby claim the benefit under Title subject matter of each of the claims of the first paragraph of Title 35, Unite defined in Title 37, Code of Federal I for PCT international filing date of this	of this application is not disclosed and States Code §112, I acknowle Regulations, §1.56 which occurre	in the prior United to detect the detect of the duty to detect the detect of the detec	ed States application in lisclose information ma	the manner provided laterial to patentability
APPLICATION SERIAL NO.	U.S. FILING DATE		STATUS: PATENTED, PENDING, ABANDONED	

And I hereby appoint Michael R. Davis, Reg. No. 25,134; Matthew M. Jacob, Reg. No. 25,154; Warren M. Cheek, Jr., Reg. No. 33,367; Nils Pedersen, Reg. No. 33,145; Charles R. Watts, Reg. No. 33,142; Michael S. Huppert, Reg. No. 40,268; and Jeffrey R. Filipek, Reg. No. 41,471, who together constitute the firm of WENDEROTH, LIND & PONACK, L.L.P., as well as any other attorneys and agents associated with Customer No. 000513, to prosecute this application and to transact all business in the U.S. Patent and Trademark Office connected therewith.

I hereby authorize the U.S. attorneys and agents named herein to accept and follow instructions from <u>CABINET LAVOIX</u> as to any action to be taken in the U.S. Patent and Trademark Office regarding this application without direct communication between the U.S. attorneys and myself. In the event of a change in the persons from whom instructions may be taken, the U.S. attorneys named herein will be so notified by me.

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I further declare that all statements made herein of my own knowledge are true, and that all statements on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code, and that such willful false statements may jeopardize the validity of the application or any patent issuing thereon.

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The above application may be more	particularly identified as follows:	
U.S. Application Serial No.	Filing Date December 2, 2	2003
Applicant Reference Number EdV/9	SYG RET 03P1160 Atty Docket No. 2003-173	2Α

Title of Invention A METHOD OF FABRICATING A STEEL FORGING, AND A FORGING OBTAINED THEREBY